

**ECHELON® ALUMINUM RESIDENTIAL  
LIMITED LIFETIME WARRANTY**

Echelon® Residential Ornamental Aluminum Fencing System is manufactured from the highest quality materials by skilled craftsmen to meet the highest standards of workmanship in the industry. Extruded aluminum framework shall be subject to a six stage pretreatment/wash followed by an electrostatic spray application of a “no-mar” TGIC polyester powder coat finish, which provides the protection necessary to withstand adverse environmental conditions.

The powder coated surface on all aluminum framework (i.e., pickets, rails and posts) by AMERISTAR® is guaranteed under normal and proper usage, against cracking, peeling, chipping, blistering or corroding. Normal and proper usage does not include physical damage or abrasion to the protective coating.

Echelon® Residential Ornamental Aluminum Fencing System framework is also guaranteed for the same period of time against defects in workmanship or materials.

Should any ornamental aluminum fence framework manufactured by Ameristar® Fence Products fail in accordance with any of the above conditions, Ameristar® Fence Products warrants to the original purchaser their redemption through replacement or renewal. The decision as to which method of redemption is allowed is solely at the discretion of Ameristar. Notice of failure under the conditions of this warranty shall be sent to Ameristar® Fence Products or its authorized representative, in writing, together with proof of purchase and shall specify the nature of the defect and when it was first observed. If contractor uses non Ameristar parts/components this will negate warranty. Should the fence be improperly installed, Ameristar® Fence Products shall not be responsible for guaranteed performance or appearance of the material. Neither does this guarantee apply when failure or damage is due to improper use or application, abuse or misuse, vandalism or acts of God. Ameristar® Fence Products reserves the right to inspect the material to determine validity of the claim.

Upon validation of the claim by Ameristar® Fence Products or its authorized representative, redemption by replacement or renewal shall be made by Ameristar® Fence Products. Reimbursement for the costs of removal and installation of materials are not included in the guarantee, nor will Ameristar® Fence Products provide those services.

The above constitutes the complete warranty by the manufacturer. No other agreement, written or implied, is valid. Ameristar® Fence Products does not authorize any other person or agent to make any other express warranties. Ameristar® Fence Products neither assumes nor authorizes any other person or agent to assume any other liability in connection with Echelon® Residential Ornamental Aluminum Fencing System. Some jurisdictions do not allow limitations on how long an implied warranty lasts, nor do they allow an exclusion or limitation of incidental or consequential damages; therefore, the limitations and exclusions noted herein may not apply.

PURCHASE DATE \_\_\_\_\_

DEALER SIGNATURE \_\_\_\_\_



P. O. BOX 581000 TULSA, OKLAHOMA 74158-1000

[www.AmeristarFence.com](http://www.AmeristarFence.com)